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Research and Development of Rapid Design Systems for Aerospace Structure

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Summary

This report describes the results of research activities associated with the development of rapid design systems for aerospace structures in support of the Intelligent Synthesis Environment (ISE). The specific subsystems investigated were the interface between model assembly and analysis; and, the high performance NASA GPS equation solver software system in the Windows NT environment on low cost high-performance PCs.

Requirements for Analysis Subsystem

The requirements for the analysis subsystem of the ISE were evaluated. It was found that the analysis subsystem is not integrated into the Model Assembler. This phase of the research identified a need for better integration to provide rapid analysis response to the ISE system. The changes identified include:

- 1. Developing a part-oriented analysis subsystem
- 2. Developing a multi-instance analysis system that would generate data for parts as they are selected by the Model Assembler

Performance of Equation Solver on PCs

The NASA GPS solver was installed on Windows NT for operation on PCs. The results of a comprehensive performance study showed that:

- 1. PCs gave remarkable performance for large problems
- 2. PCs should be configured with maximum memory to enhance performance.
- 3. There is a significant difference between compilers. The Intel Fortran 2.0 compiler gave consistently better performance compared with other market leaders. However, other factors influence the choice of compilers other than efficiency of the source code.

Purpose of Research

The purpose of this grant was to evaluate the requirements for the rapid analysis subsystem and associated technology to support the Intelligent Synthesis Environment. The activities associated with this grant were to focus on the following technology areas:

- Interface technology (IT)
- 2. High performance equation solvers, and
- 3. Methodology for interfacing the analysis subsystem with the ISE environment

Introduction

The NASA has identified the Intelligent Synthesis Environment (ISE) as enabling technology that supports fulfillment of its mission to design new space and aeronautical systems in the next decade. The Computational Structures Branch at the NASA Langley Research Center had, at the time of the research described in this report, begun to develop a prototype software system called NEXTGRADE for assembling Design Analysis Objects (DOA) to support the analysis subsystem of the ISE. This prototype was used to evaluate the potential of using the Microsoft Windows/NT operating system to support the network requirements for the structural design/analysis subsystem for the ISE program and to serve as a test bed for a structural assembler.

The design/analysis system contains an object-oriented database of part design objects. Each part is a distinct object containing the part geometry, interface points, lines and surfaces and a finite element model. The NEXTGRADE system displays parts in the design database iconically. The parts can then be moved into the active viewing window for display and manipulation. Once in the display window the object's features such as interface points can be displayed. Two or more parts which comprise a design assembly can then be commanded to attach at the interface points in a grouping operation. The result of the operation is visually confirmed by having the objects snap together at the interface; and within the

NEXTGRADE system an interface data object is generated that includes the parameters associated with the interface in a form that can be interpreted by the target analysis subsystem.

In this paradigm for assembling analysis models, the interface definition is a key enabling technology. The technology used at present in the COMET-AR subsystem is that developed by Ransom (JR) et al [1-5] that allows line-to-line, line-to-surface and surface-to-surface attachment. The new interface technology augments the established point-to-point procedure for attaching separate components using an implementation technology termed Multi Point Constraints (MPC). The formulation for the JR interface element requires the construction of a spline line or surface between the two parts to be joined.

The implementation of the formulation results in system matrices that are non-positive definite that cannot be solved using standard skyline solvers. To support the solution of large non-positive definite matrices the NASA supported research that lead to the development of very efficient sparse solvers called GPS that have been implemented in the COMET-AR system.

Interface Requirements to the Analysis Subsystem

The approach taken in the prototype development of the NEXTGRADE Model Assembler (MA) is to include the finite element model of the part in the data object. This is restrictive for several reasons:

- 1. In collaborative design activities involving participants from several organizations the finite element model might not be available for competitive reasons.
- 2. The response of the part might be defined in terms of flexibility coefficients or component modes.
- 3. The paradigm of a separate fixed element analysis is probably obsolete, especially with the development of efficient automated tools for model creation and the potential requirement for automated mesh refinement to obtain results accurate to within an established error.

These observations result in the conclusion that the production version of the MA must include a more general database that allows for several forms of the model definition, including one associated with the geometric description of the part.

In the current MA prototype, the input file for the target analysis subsystem, which is limited to COMET-AR at the present time, is generated from the part finite element models in the linked part list and the interface definitions generated as a part of the assembly process. The result is a model of the assembly rather than a model of separate parts coupled by interface elements.

An alternative paradigm, which is advocated for the production version of the design/analysis subsystem of the ISE, is to support a high degree of associativity between the MA and the analysis subsystem to improve the response of the combined subsystem to design requests for analysis. Since multiple computers are available on the network all available computing resource can be utilized by part-oriented analysis. The concept, which is described in more detail in a later section, is to directly connect analysis support to MA operations. When the designer selects an icon and activates it by moving it into the view window, an analysis sub task can be spawned and assigned to a processor. While the designer is performing further actions on the MA a major part of the operations associated with the analysis can be performed including at a minimum the generation and assembly of the system matrices for the part.

The incorporation of macro parallelism utilizing multiple processors will require modifications to the MA and major modifications to the current architecture of the analysis subsystem. The specifications for new system architecture for NASTRAN are described in a later section.

Alternative Strategy for Interface Technology

The interface technology developed by JR has been shown to decrease the errors in stress at the interface several orders of magnitude. However, in the general case when lines of nodes on mating parts do not align, the strategy is to remesh the surface elements to establish congruency of lines containing nodes. Remeshing means the current finite element model in the part object is not correct; and, the requirement for

remeshing also means that macro parallelism cannot be implemented. In addition, the implementation results in non-positive definite matrices.

The solution strategy for non-positive definite matrices results in having to operate on a dense matrix of order of the number of the LaGrange multipliers defined in the JR method. The interface might result in a large number of LaGrange multipliers and therefor a large dense matrix to invert which will be the case in surface-to-surface interfaces. Alternative strategies for generating constraint equations associated with the general interface problem should be pursued. Alternative strategies should:

- 1. Create MPC type relations resulting in a reduction rather than an increase in the size of the assembly matrix and in a positive definite matrix.
- 2. Allow parts to be processed independently through the generation and assembly phases.

Requirements for Part-Oriented Analysis Subsystem

The requirements for a part-aware Intelligent Analysis Environment (IAE) subsystem system are:

- 1. A part is an independent design object and can be processed independently of other parts.
- 2. A part may be defined in terms of system matrices, component modes, a finite element model or a geometric model
- 3. A part object is polymorphic and can be rotated, translated and combined arbitrarily with other appropriate part objects using interface definitions.
- 4. The analysis program should be object-oriented and allow multiple instances part analyses on multiple processors either on a single computer or over a network of computers
- 5. The analysis subsystem should be object-connected to the MA. The MA should send part models and interface definitions to the IAE; and, the IAE should send part-oriented results to the MA
- 6. The IAS should be support industry standard data structures associated with a single finite element model.
- 7. The implementation software platform should support a problem-oriented language, such as DMAP to allow extension of part-oriented analysis to normal modes and dynamic analysis

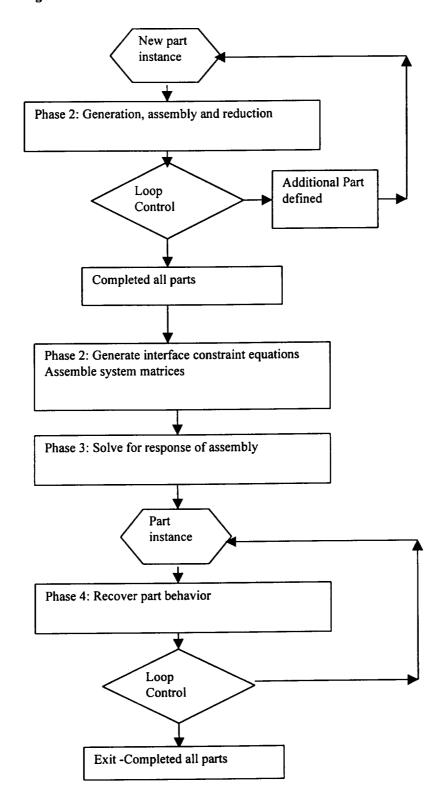
Intelligent Analysis Environment (IAE)

The discussion of the proposed IAS is based on using NASTRAN as an implementation platform. It was chosen for several reasons, not the least of which is that the author is familiar with the NASTRAN architecture. In addition, NASTRAN is modular and incorporates a procedural language called DMAP. The IAS will:

- Provide context switching for part-oriented operations.
- Support new model definition data structures
- Allow part loop control in the DMAP program
- Support parametric part objects
- Support part transformations
- Adaptive meshing
- Stress smoothing and error estimation
- Adaptive mesh refinement and interface element generation

The flow diagram for the proposed IAS is shown by Figure 1:

Figure 1 IAS Flow Diagram



Input Data File

The input data file for the IAS will look like a standard NASTRAN data file.

- EXECUTIVE Control
 - No changes from standard NASTRAN
- CASE Control
 - Little or no changes from standard NASTRAN
- BULK Data
 - · Accepts current data file for a single part analysis
 - New PART statement required to delimit part objects

Bulk Data Section

If the Bulk data contains multiple part instances each model must be encapsulated and contain a complete part model. The part input supports standard finite element modeling data statements and new data statements that associate the part with a geometric model.

Specification for the IAS

The objectives of design/Analysis objects is to:

- 1. Pass the physics model to an analysis program
- 2. Receive and display results and convergence data

Discussion

The part database objects assembled by NEXTRADE include a finite element model data object for the part. The finite element model is created independently using a finite element modeling program such as MSC/PATRAN of FEMAP. After assembling the part objects NEXTGRADE merges the part finite element objects to create a finite element model for the entire assembly that includes the interface definitions generated in the MA assembly operation.

NEXTGRADE is designed to use existing data structures and modeling capability associated with standard finite element modeling and analysis programs. When preparing the input file for a target analysis subsystem NEXTGRADE is constrained by: the following factors:

- 1. All grid numbers must be unique
- 2. All element numbers must be unique
- 3. Few if any, modeling programs attempt to support component modeling based on multiple components such as superelements in MSC/NASTRAN.
- 4. Display requirements may differ from analysis requirements. In a three-dimensional stress model the physics is defined throughout the continuum. However, the maximum stress occurs on the boundary
- 5. Modelers do not support interface technology such as that developed at NASA Langely by Ransom et al.

New Paradigm for Design Systems

Combining subsystems and components creates the assembled analysis model. A component, or design object, is the basic building block that can be combined to create a virtual system model. Design objects allow the design team to synthesize complex systems by combining design objects using a virtual design system such as NEXTGRADE.

The data objects must incorporate data and operators which:

- 1. Define the geometry of the object
- 2. Define the physical properties of the object
- 3. Define interface geometry including points, edges and surfaces on which loads and constraints can be applied and which can be connected to other deign entities.
- Define external loads and constraints with reference to interface geometry as a function of time or other parameters.

- 5. Define the analysis model in terms of analysis data structures
- 6. Define the data structure for behavioral variables.

Defining the Analysis Model

Essentially the design team needs behavioral results that are associated with the quality of the design. These results may be system behavior such as dynamic response or buckling failure; or, they may be stress-related component failure indices such as local buckling or fracture. The team is not concerned with implementation details or even with the type of analysis subsystem that generates the results. However, it is assumed as part of this discussion that the target analysis subsystem is based on a discrete representation.

Defining Parts

The Part is a Design Analysis Object (DAO) which is completely independent of all other DAOs. The geometry of a part is not related to the geometry of other parts, as is the case for substructures and super element. A part object can be attached to other parts by in Interface definition.

A Part object is delimited in the Bulk Data section of the NASTRAN input file by a Part data definition, which is described below, and an ENDDATA statement. Each pair of Part, Enddata statement defines a DAO instance. If the Bulk Data section does not contain a Part statement then one DAO instance is defined.

The Part data statement is as follows:

Part, name, type, refname, cid

Where:

пате	The name of the part		
		Contribute Sprits alament model	
type	primary	Contains a complete finite element model	
	repeat	Related to a primary by a coordinate transformation	
	mirror	Related to a primary by a reflective transformation	
- · · · · · · · · · · · · · · · · · · ·	object	Part is described by geometric parameters specified by a	
		robject data statement	
	dmi	Part is defined by DMI or DMIG data statements	
	genel	Part is defined by a GENEL data statement	
	Inputt4		
refname	The name of a primary element if a transformation, the oid of the robject if the type is object, the name of the DMI or DMIG if type is dmi, the element number of a genel if type is genel, or the oid of a file data statement if the type is inputt4		
cid	The identification number for the reference coordinate system, which defines the orientation of the part relative to the assembly coordinate system.		

Defining the region - Robject

If the DAO is specified to be an object then the DAO object must be defined. It is assumed the analysis is defined in terms of one or more "regions" where a region is defined by a DAO. The model of the region may be defined explicitly in terms of finite element primitives such as grid points and element connections; or, they may be defined implicitly in terms of higher-order constructs such as hexagonal three-dimensional regions or quadrilateral two-dimensional regions. For a DAO of object type, a modeling object called "Robject" which has the following data structure defines the region:

Robject, oid, type, c_loc, c_disp, property_id, x_values, n_values, g_values

Where the fields of the Robject data type are:

oid	The object identification number		
type	The type of object:		
	Hexa	Three dimensional hexagonal field	
	Quad	Two dimensional quadrilateral field	
	Beam	One dimensional beam bending field	
	Rod	One dimensional rod field	
	Bulk	An explicit finite element model	
c loc	Reference coordinate identification number for geometry		
c disp	Reference: coordinate system for displacements		
Propery id	Identification number of property specification for the field		
x-values	Identification number of a rvalue data structure that specifies the coordinates		
	of the vertices of the region		
n values	Identification number of a <i>lvalue</i> data structure that specifies the meshing		
_	parameters for the region		
g values	Identification number of a rvalue data structure that defines additional		
-	parameters.		

Defining Data Vectors

Sets of integer, real or double precision values are defined by *lvalue*, *rvalue* and *dvalue* data structures, respectively. These data structures have the following form, using lvalue for example:

```
Lvalue, id, int, int, int, ..., +cont1
+cont1, int, int, ENDT
```

The data structure follows the NASTRAN convention of using a statement with 10 fields. The first field is the data structure name. If more than 8 data fields are required then field 10 is a continuation mnemonic. The ENDT string must terminate the data fields.

Boundary loads and constraints applied to the DAO are defined at points, edges and surfaces, depending on the DAO. The data structures for these entities are:

```
vertices, vid, oid, int, int, int, ..., endt
edges, vid, oid, int, int, int, ..., endt
faces, vid, oid, int, int, int, ..., endt
```

where the data associated with these objects is a list of grid identification numbers for the object. These objects are generated by the intrinsic DAO.

The DAO is responsible for creating and passing the data objects for explicit finite element models. It should be noted that the DAO need only define the interface and boundary features for the model on which displacement or force boundary conditions are applied; or, which are interface points. Lines or surface for other robjects.

Defining General Objects

The DAO objects are COM-type objects that must be linked to the analysis object. When the analysis program is executed, the input file contains the Robject data entities that point to the linked DAO. For example, a dynamic link library (DLL) could be associated with each DAO and its oid would then point to the appropriate DAO. The DAO must include an external function, read_fea, which can be invoked by the

analysis program to read the model described by the DAO. The input file will also include other runtime data statements appropriate for the target analysis program.

Assuming NASTRAN is the target analysis subsystem, the object is encapsulated in the Bulk Data. The uniqueness rules for Bulk Data thus only apply locally to the object. The enhanced NASTRAN system associates a complete run-time state with each DAO in addition to the run-time state for a traditional finite element model, if any. Each instance of the run-time state is associated with a Part data statement.

Modifying NASTRAN to Support DAO

Each instance of the run-time state creates an entry in a table maintained within the enhanced NASTRAN system. NASTRAN thus becomes a state machine that allows multiple instances of any data block in a DMAP solution. The use of the instance table in essence provides a facility for subscripted data blocks.

The model incorporated in each DAO must be capable of:

- 1. Generating the assembled system matrices
- 2. Reducing the system matrices to the solution set.
- 3. Defining interface features at which the DAO can be attached to other DAOs.

The enhanced analysis subsystem must support a traditional model as well as multiple DAOs. The DMAP program will thus include a multi-instance loop for generating and reducing the models for each DAO to the solution set. This is accomplished by:

- 1. Modifying the input file processor to accept the new data structures
- 2. Implementing the object instance table
- 3. Implementing new DMAP Executive commands that are associated with the instance loop
- 4. Implementing a new module called ROBJ that generates the following data blocks for each DOA instance:

The uset table

The equivalence table between internal and external grid point numbers

The reduced stiffness and load matrices

The scalar load table

The material table

etc

- 5. Implementing the OBJMA module to:
 - Read interface data objects from the input

Generate interface matrices

assemble the analysis objects.

- 6. Implementing the NASA GPS sparse matrix solver to solve the set of symmetric non positive definite equations
- 7. Implementing the SDROBJ module to recover the requested behavioral variables for each DOA.

Interface Objects

In addition to the standard finite element modeling entities DOA must include a definition of its interface(s) to other DOAs. An interface specification must then be defined in the Bulk Data section for each DOA interface. The following interface data statement defines the interface between two DOA:

Interface, sid, type, oid, feature1, oid, feature2

Where:

WHELE.				
Sid	The interface	The interface identification number		
type	The type of interface			
	PTP	The interface element connects points on each DOA that are aligned		
	FIELD	The interface element is to be generated to connect the two fields		

The FIELD type interface will generate an interface element using the interface description described in Ransom (1). The interface is describe by:

- 1. A set of grids on the DOAs
- 2. A set of pseudo points on the interface element.

Two matrices are then generated for each DAO:

$$\begin{bmatrix} M \end{bmatrix}_{i} = -\int_{S} \begin{bmatrix} N \end{bmatrix}_{i}^{T} \begin{bmatrix} R \end{bmatrix}_{i} dS$$
$$\begin{bmatrix} G \end{bmatrix}_{i} = -\int_{S} \begin{bmatrix} T \end{bmatrix}_{i}^{T} \begin{bmatrix} R \end{bmatrix}_{i} dS$$

Where:

[N]_i are element interpolation functions

[R]i are LaGrange multiplier interpolation functions

[T]_i are interface element interpolation functions

The interface object parameters required to generate these matrices are:

- 1. The number of pseudo points
- 2. Order of the LaGrange interpolation
- 3. The spline parameters

Defining boundary loads

Boundary loads are defined by the lobject data statement

Lobject, oid ,lid, feature, f_value, type ,l_value, l_cid

Where:

oid	Object identification number		
Lid	Load identification number		
feature	The type of feature to be loaded		
-	vertex	Load at a point	
	edge	Load along an edge	
	face	Load on a face	
	Volume	Load over a volume	
F_value	Feature identification number		
type	Type of load		
l value	Identification number for data associated with the feature		
I_cid	Identification number for reference coordinate system		

Defining Displacement Boundary Conditions

Displacement boundary conditions are defined by the spcobj data statement:

Spcobj, oid, sid, feature, f_value, dof

Where:

oid	Object identification number		
sid	Spc set identification number		
feature	The type of feature to be loaded		
	vertex	Load at a point	
· · · · · · · · · · · · · · · · · · ·	edge	Load along an edge	
	face	Load on a face	
	Volume	Load over a volume	
f value	Feature identification number		

dof Dof codes for displacement degrees of freedom to be constrained

Assembling Objects

The data blocks for each DAO are written to virtual memory. The data blocks include K_{ff} , M_f , and G_q . The set of object interface points is specified by the features to be attached to the interface elements. The interface forces associated with the interface elements is represented by the vector, α . The system of equations in assembled form is:

Where $\{q\}$ represents the union of all the displacement f-set for all DOA and $\{q_s\}$ is the union of all interface element displacements.

$$\begin{bmatrix} \begin{bmatrix} K \end{bmatrix} & \begin{bmatrix} 0 \end{bmatrix} & \begin{bmatrix} M \end{bmatrix} \\ \begin{bmatrix} 0 \end{bmatrix} & \begin{bmatrix} 0 \end{bmatrix} & \begin{bmatrix} G \end{bmatrix} \\ \begin{bmatrix} q \\ q \end{bmatrix} \end{bmatrix} = \begin{bmatrix} \{f\} \\ \{0\} \\ \{a\} \end{bmatrix}$$

Evaluation of High-Performance Equation Solving Subsystem

The equation solving subsystem that supports the matrix topology associated with the interface technology is called the NASA General-Purpose Sparse (GPS) solver.

Purpose of Research

The purpose of the research effort with the GPS solver was to evaluate the high performance GPS routines for the Intelligent Synthesis Environment, which were only operational at Langley on Unix workstations, on PC systems. The thesis for this research is that the computer environment supporting ISE will include:

- Pentium II+ class CPU such as the Deschute and Merced chip sets.
- Large memory address space of 2 Gigabytes using Microsoft Windows 95, 98 and NT operating systems.
- Windows NT being the predominant network system used in the ISE
- Object-oriented encapsulated algorithms optimized for the fastest compiler.

Parameters of the Study

The test object is the established GPS program for efficiently solving large sets of linear equations. The program was modified to run as either under Windows. Timing algorithms were implemented so that total wall clock time, $T_{\rm w}$, and cpu time, $T_{\rm cpu}$, were measured for both the factor and solution phases, In all cases only one load vector was used.

Problem Sizes

The effect of problem size was studied by using four model sizes:

- 1. A 16,152 degree of freedom model
- 2. A 54,870 degree of freedom model
- 3. A 217,918 degree of freedom model
- 4. A 263,574 degree of freedom model

Computer Hardware

The effect of computer hardware parameters was studied by using two separate computers having different CPU speeds and memory sizes. The systems used were:

- 1. System 300 having a 300 MHz CPU and 256 Mbytes of main memory
- 2. System 333 having a 330 MHz CPU and 128Mbytes of main memory

Compilers

The effect of compiler efficiently was studied by using three compilers:

- 1. Digital Visual Fortran 5.0 (DEC)
- 2. Intel Fortran 2.0 (Intel)
- 3. Microsoft Power Station Fortran 4.0 (MS)

Operating System

The effect of operating system was studied by running the same problem using the same executable on a dual boot system having both Windows NT and Windows 95. Windows 98 was not released at the time but since it is a 16 bit operating system it will have approximately the same system performance as Window 95.

Testing

Limited performance comparisons made between Windows NT and Windows 95. All tests were performed on computers, which were unloaded except for the operating system.

Results of Performance Study

Three tables summarize performance results:

- 1. The influence of test parameters on the factorization time for the largest of the analysis test problems
- 2. The influence of test parameters on the solution time for the largest of the n analysis test problems.
- 3. The influence of problem size for the when running on the system having the largest memory and code generated by the most optimized compiler.

Factor time for Large Car Model

The following chart shows the factor time for the large car model.

There are two columns of results for each computer. The first is the total wall clock time and the second is the CPU time. For each computer the times for each compiler is listed. It should be noted that:

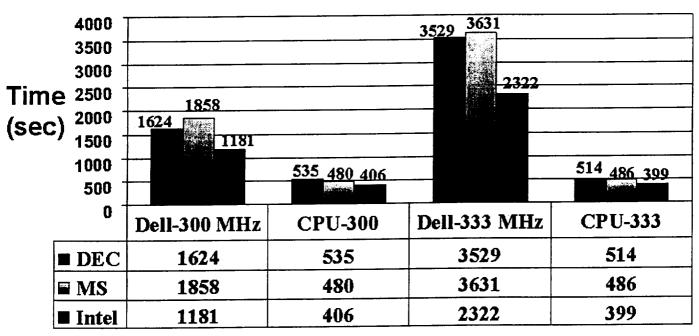
- The CPU time is considerably less then the wall clock time.
- The CPU time scales with computer speed
- The ratio of wall clock time to CPU time becomes smaller with increase of memory size. Testing of
 Model A and B, which fit within main memory for both computers, showed that wall clock and CPU
 time were essentially the same.
- System 333 had Windows NT Server and System 300 had Windows NT Workstation installed, respectively. The system software for NT Server reduces the available application memory by approximately 32 MB

Solution time for Model D - 265k Equations

The following chart shows the solution time for the large 265k-equation model:

There are two columns of results for each computer. The first is the total wall clock time and the second is

Factor Time - 265k dof Car



Computer Speed



** workstation mode 32MB

128MB**

* server mode 64MB

the CPU time. For each computer the times for each compiler is listed. It should be noted that:

Solve Finne = 265km of Garan

Time (sec)	1000 - 800 - 600 - 400 - 200 -	734770 679 712705			
			14 16 13		141614
	0 -	Dell-300 MHz	CPU-300	Dell- 333MHz	CPU-333
	■ DEC	734	14	679	14
	■ MS	770	16	712	16
	■ Intel	668	13	705	14

Computer Speed

■ System	9	114	4389	2322
■ CPU	9	64	644	399

- The CPU time is very small compared to the wall clock time.
- There is no essential difference in the wall clock time for the two computer CPU speeds tested
- The ratio of wall clock time to CPU time is much larger for the solution phase as compared with the factor phase.

Factor Time versus Model Size

The effect of problem size was evaluated by using the code generated by the Intel compiler on the 333 M Hz computer with 128 MB of memory. The following chart shows the results.

The CPU and wall clock times are presented on a logarithmic scale. The results show that for small model sizes that fit within memory the CPU and wall clock times are essentially the same. However as for the size of the problem increases the memory requirements exceed physical memory and the system must page to disk. The ratio of wall clock to CPU time ranges from 1 to 1 for small problems to 8 to 1 for largest problem considered in this study.

Observations

The Pentium II (and the Pentium Pro200) chip design leads to very credible performance on PCs. The factors optimizing solver performance are:

- Proven GPS algorithm that minimizes memory requirement and CPU time.
- Windows NT that is 3 time faster than Windows 95.
- Equation reordering method is the major algorithmic factor affecting factor speed.
- Large physical memory reduces paging size. (PC computers currently support 1 gigabyte of main memory and will support 2 GB in the near future.)
- Performance as measured by wall clock to CPU time is better for the factor phase than the solve phase.
- Factor time scales with CPU speed
- The compiler choice can have a significant effect on solution time. The Intel compiler generated optimized code that was up to two times faster than code generated by other compilers.

Future Research

The model assembly and analysis subsystem are major subsystem in the Intelligent Synthesis Environment and must support rapid robust simulation repose to the design teams. In order to improve the response of the analysis subsystem the following tasks are identifies for future research.

- 1. Develop and test the architecture of part-oriented analysis
- 2. Develop and test course grain parallel processing in the new system architecture
- 3. Continually evaluate GPS performance on latest 32 bit and 64-bit PCs
 - Establish a cooperative research and development program with a major PC vendor
 - Assess impact of large memory and faster processors
- 4. Develop and implement algorithms to speed response of the GPS subsystem
 - Improve reordering algorithms
 - Improve the solve wall clock to cpu time ratio to be commensurate with that for factorization
- 5. Evaluate methods for macro parallelism on multi-processor PCs
- 6. Evaluate the Linux operating system and available Fortran compilers as an option to Windows NT